



Steel Construction Certification Scheme Limited
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Welding Certificate

2273 – CPR – 0344 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0344
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the
Construction Products Regulation or CPR.

Manufacturer	Castle Welding & Fabrication
Facilities of the Manufacturer:	Sabre Engineering Works, West Pennard, Glastonbury, Somerset, BA6 8ND
Standard	BS EN 1090-2: 2008 + A1:2011
Execution Class	up to EXC 2 according to BS EN 1090-2:2008+A1:2011
Welding Process(es)	135 – MAG welding with solid wire electrode 141 – TIG welding with solid filler material
Base Material(s)	Up to and including S355J2 in accordance with BS EN 10025-2 Up to and including S355J2H in accordance with BS EN 10025-6 1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401 (X5CrNiMo17-12-2) 1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2
Responsible Welding Coordinator	Derek Pritchard - competency assessed by professional interview (up to and including EXC 2)
Alternate	n/a
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	October 2014
Date of this issue	26 September 2016
Date of expiry	by 2 October 2018
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

Chairman:
Dr S Pike
MIMMM C.Eng

Scheme Manager:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI