



Steel Construction Certification Scheme Limited
4 Whitehall Court, Westminster, London SW1A 2ES
Tel: +44 (0) 20 7839 3980
Fax: +44 (0) 20 7747 8199
Email: sccs@steelconstruction.org
www.steelconstruction.org

Welding Certificate

2273 – CPR – 0344 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0344
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the
Construction Products Regulation or CPR.

Manufacturer	Castle Welding & Fabrication Ltd.
Facilities of the Manufacturer:	Sabre Engineering Works, West Pennard, Glastonbury, Somerset, BA6 8ND
Standard	BS EN 1090-2: 2008 + A1:2011
Execution Class	up to EXC 2 according BS EN 1090-2:2008+A1:2011
Welding Process(es)	135 – Welding with solid wire electrode (MAG)
Base Material(s)	Up to and including S355J2 in accordance with BS EN 10025-2 Up to and including S355J2H in accordance with BS EN 10025-6
Responsible Welding Coordinator	Derek Pritchard (Competency assessed by professional interview)
Alternate	None
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	October 2014
Date of this issue	3 October 2014
Date of next Surveillance	by 2 October 2015
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Chairman:
D Woodward

Scheme Manager:
S Blackman